

C-20
3/22/73

RECEIVED
MAR 21 1973
GROUP 290

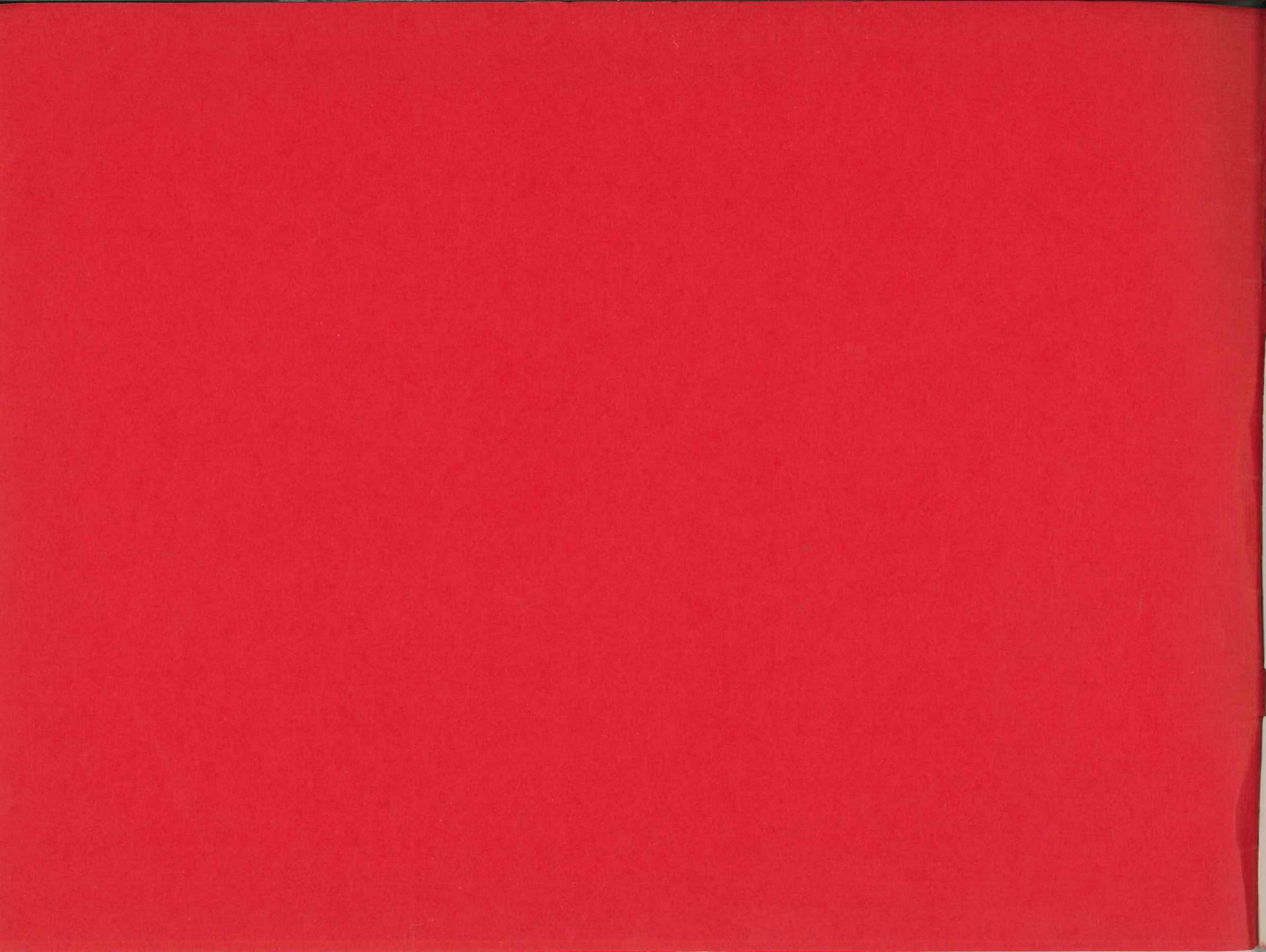


Box
C-10

1973

**MILFORD
MILES STANDISH - WEYMOUTH
GROUPS**

**ST. JOHNS, INC.
CADILLAC, MICHIGAN**



1868
1973

105 Years

RECEIVED

MAR 21 1973

GROUP 290

of Successful Manufacturing

**Solid Northern Michigan Hard Rock
Maple Dining Room Furniture**

IN THE

**MILFORD
MILES STANDISH-WEYMOUTH
GROUPINGS**

**ST. JOHNS, INC.
CADILLAC, MICHIGAN 49601**

PERMANENT EXHIBITS:

Spaces 1603-1604 American Furniture Mart in Chicago
Space 205 Hickory Furniture Mart in Hickory, N. Carolina



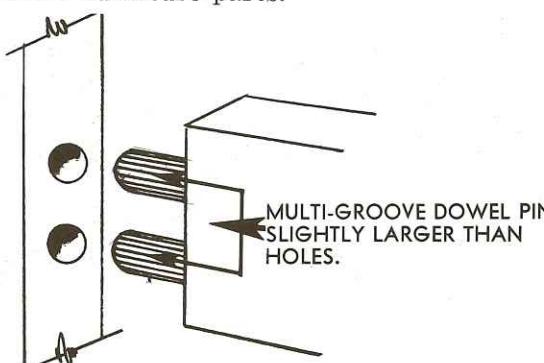
ST. JOHNS has been a leader in producing high quality dining room furniture for over a century.

The construction methods shown below are only a sampling of the attention to details that add up to traditional ST. JOHNS craftsmanship.

We've solved a perennial problem in the construction of chairs, buffets and wall pieces.

St. Johns has adopted the use of multi-groove dowel pins. The many grooves, all parallel with the length of the pins, allow the glue to spread more evenly and completely over the joint than is possible with the spiral dowel pins.

Spiral dowel pins must be ordered standard size and variations of humidity conditions in storage causes these pins to expand or shrink, thus leading to poor joints. Also, such joints tend to loosen in homes where lack of proper humidity causes shrinkage of wooden furniture parts.

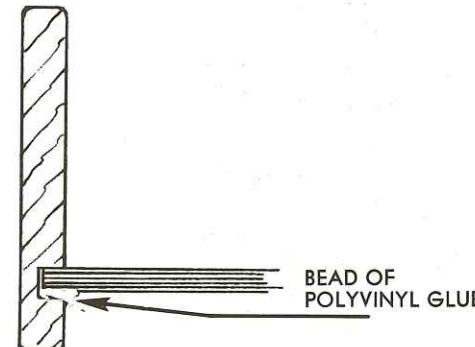


The multi-groove dowel pins are ordered slightly larger than standard. The ridges between the many grooves are small and tend to cut minute grooves in the holes of stock being dowelled, or to compress themselves slightly, thus making a tight fit between dowel pin and the furniture part.

Tests conducted in University laboratories have indicated that joints made with this type of dowel pin provide strongest construction. St. Johns' experience in using them in production has confirmed these findings.

Then there was this problem that had persisted over the years.

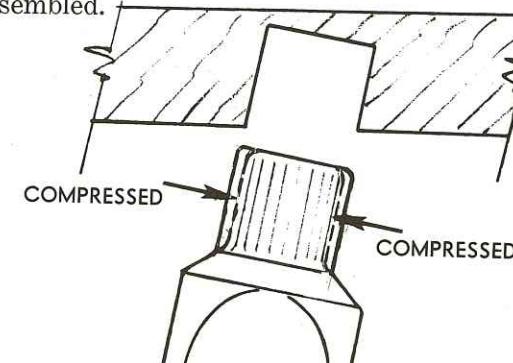
The rattle of drawer bottoms in casegoods. Many manufacturers use small glue blocks in an attempt to reduce this rattle, a complaint often voiced by customers.



St. Johns has eliminated this costly and time consuming method of making and installing such blocks by applying a bead of polyvinyl glue under pressure completely around the underside of the drawer where the drawer bottoms meet the other parts of the drawer. This eliminates rattle completely and makes for a dust free drawer.

Over 25 years ago we became aware of the need to solve this problem. So . . .

St. Johns employed the compressed tenon idea in construction of its chairs. Those portions of the legs, stretchers, spindles, and posts which enter into other parts of the chair are turned or chucked slightly larger than the holes into which they are to be assembled.



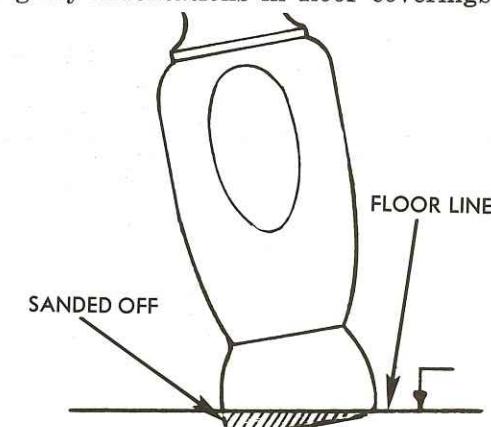
These oversized portions are then compressed slightly below the size of the holes to allow for easy assembly.

Liquid hide glue is used in assembling chairs. This is a slower setting glue and allows time for its moisture to penetrate the compressed fibers and expand them to fit the holes more tightly than is otherwise possible. This makes for a more permanent and trouble free type of construction than is possible with other types of assembly.

Over 25 years of experience with this type of construction has proved itself.

We've paid attention to another problem that you probably are not aware of . . . the bottoms of your chair leg. Maybe it does not sound important, but here are the facts.

Legs on most Early American style chairs are installed on an angle to the chair seat. Normally such chairs are levelled by cutting a small part off the bottom end of one or more legs. Still the angle does not allow the bottom ends of the legs to be perfectly flat against the floor and this will cause unsightly indentations in floor coverings.



St. Johns has overcome this objection by the use of a machine, designed and built especially for them, that makes the bottom ends of all 4 chair legs set perfectly flat on the floor.

The MILFORD Group by ST. JOHNS

One of the more popular of the American Colonial Dinette Ensembles. Made of specially selected Northern Michigan Hard Rock Maple. The tables in the Milford group are all further enhanced with the finest solid plastic tops that can be made. A wide choice of patterns in tables, chairs, and wall pieces are shown on the following pages.

350-MPT ROUND EXTENSION TABLE

Another of ST. JOHNS plastic tops with a closed diameter of 36". The extra leaf is 10" wide, but this table will also accommodate two leaves.



355-MPT ROUND EXTENSION TABLE

A favorite of the MILFORD group. With top closed it has a 54" diameter, opens to 54" x 64" with the 10" leaf, but slides can accommodate two 10" leaves.



353-MPT ROUND EXTENSION TABLE

This table has a 48" diameter but will open to 48" x 68" fully extended with two 10" leaves although it is furnished with one leaf.

Order 1353-MPT for Old Briar finish.



SPOON LEG is available on all Milford and Miles Standish patterns.



The MILFORD Group by ST. JOHNS



352-MPT ROUND EXTENSION TABLE
This 42" diameter table is furnished with one extra leaf. Slides will hold two leaves and opens to a massive 42" x 62".

Order 1352 for Old Briar finish.

89-MLSP LAZY SUSAN
18 inch diameter.

Order 189-MLSP for Old Briar finish.



370-MPT OVAL TABLE
This versatile and striking oval table will accommodate three 10" leaves fully opened and has a top area of 42" x 90". It has a closed size of 42" x 60" and is furnished with one 10" leaf.

Order 1370-MPT for Old Briar finish.



369-MPT OVAL TABLE
This striking oval table with a 38" x 56" top opens to 66" with the extra leaf furnished, but will extend to a 76" table with the two 10" leaves that the slide will accommodate.

Order 1369-MPT for Old Briar finish.

Box C-10,
Recd
3-21-73
p.5

The MILFORD Group by ST. JOHNS



368-MPT OVAL TABLE

This 34" x 46" oval opens to 34" x 56" with the 10" leaf furnished, but can open to 66" with 2 leaves.

364-MPT ROUND DROP LEAF EXTENSION TABLE

This table with drop leaves up opens from a compact 24" x 48" to 48" diameter and accommodates an additional leaf to the one furnished and has a fully open size of 48" x 68".

357-MPT ROUND DROP LEAF EXTENSION TABLE

The 357-MPT is identical to the 364-MPT except for the 42" diameter, it also is furnished with one 10" leaf and open to 62" with leaves up and with the two leaves that the slides accommodate.



354-MPT OVAL DROP LEAF EXTENSION TABLE

Another of the wide variety of ST. JOHNS MILFORD patterns is this solid maple 24" x 38" drop leaf that opens to 38" x 56" with the drop leaves up. The plastic top opens to 76" with the two additional leaves. The table is furnished with one 10" leaf.



The MILFORD Group by ST. JOHNS



358-MPT EXTENSION TABLE

This table has a 35" x 48" top and extends to 35" x 58" with the additional 10" leaf, but can accommodate two leaves.

377-MPT DROP LEAF EXTENSION TABLE

Another popular pattern of solid "Fiberesin" plastic top tables is this 27" x 42" drop leaf that opens to 42" x 63" with leaves up and comes with a 10" leaf, but slides open for two 10" leaves. The table is a pull out base style and to extend, lift the drop leaves and pull apron towards you.



(377-MPT with one leaf down)

RECEIVED
MAR 21 1973
GROUP 290

378-MPT PEDESTAL TABLE

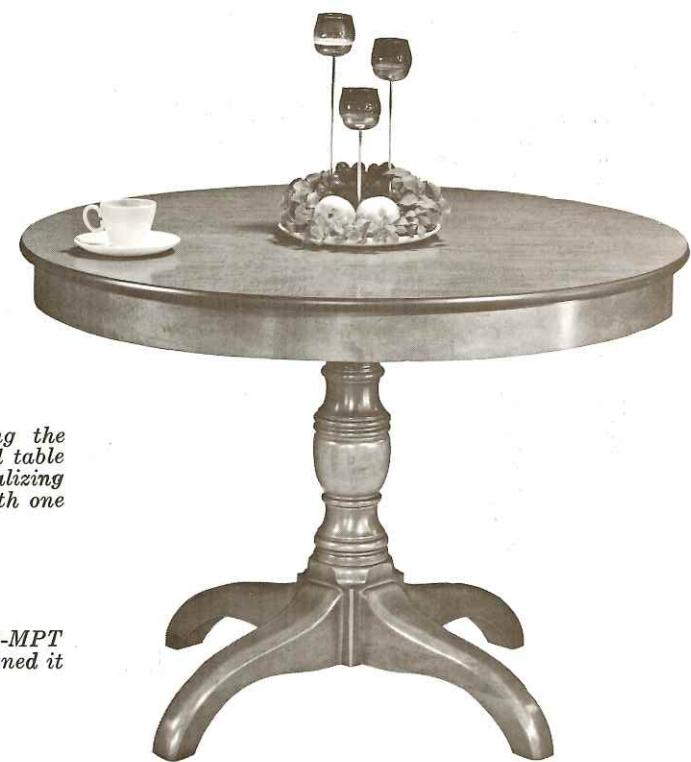
For comfortable and gracious dining the above table opens to a 42" x 62" oval table with the two 10" leaves that equalizing slides can handle. It is furnished with one 10" leaf.

Order 1378-MPT for Old Briar finish.

379-MPT PEDESTAL TABLE

The 379-MPT is identical to the 378-MPT except it has a 48" diameter, fully opened it is a massive 48" x 68" dining table.

Order 1379-MPT for Old Briar finish.



The MILFORD Group by ST. JOHNS



375-MPT SAWBUCK HARVEST TABLE

This popular sawbuck table top size is 24" x 60" with leaves down and opens to a 44" x 60" table.



371-MPT HARVEST TABLE

Just one of the several size and styles of ST. JOHNS wide variety of Harvest Tables is this striking pattern that has a top of 24" x 72" and opens to 44" x 72" with the leaves up.



362-MPT DROP LEAF

Opened this is a 36" x 54" pattern to please the most discriminating, but with leaves down you have a very compact 24" x 36" table that can solve the most persistent space problem.

The MILFORD Group by ST. JOHNS



361-MPT HARVEST TABLE

Another of the many patterns of ST. JOHNS Harvest tables is this popular piece with a top 24" x 60" and can be opened to either 34" x 60" or 44" x 60" with both leaves up.

Order 1361-MPT for Old Briar finish.

365-MPT HARVEST TABLE

This slim 18" x 48" top can fit where width has denied adequate dining space this practical piece opens to a sizeable 36" x 48"



376-MPT SAWBUCK HARVEST TABLE

Similar to the 375-MPT, but has a very impressive 44" x 72" top with leaves up and with these same leaves down your top is 24" x 72".

The MILFORD Group by ST. JOHNS



326-C SIDE CHAIR

True ST. JOHNS rigid construction is the 33½" high side chair with saddle scooped seat of 4/4 stock 16" deep and a width of 16-¾".



360-C SIDE CHAIR

A very sturdy chair of true ST. JOHNS quality with a seat depth of 17¼" and 17¾" wide of 5/4 stock, the height is 33¼".

Order 1360-C for Old Briar finish.

360-CH ARM CHAIR

Beautiful turned legs of this pattern adds to its impressive appearance and the 17¼" depth seat 17¾" width adds comfort to beauty, the height is 33¼" with 5/4 seat.

Order 1360-CH for Old Briar finish.



331-CH ARM CHAIR

The beautiful ST. JOHNS finish adds to this impressive arm chair, its seat depth and width is 17-½" and has a very comfortable 32" height.

Order 1331-CH for Old Briar finish.



331-C SIDE CHAIR

The steam bent back is always a popular feature on many ST. JOHNS models. The chair seat has a depth and width of 17¾" and a height of 32".

Order 1331-C for Old Briar finish.

The MILFORD Group by ST. JOHNS



Order 1366-CH for Old Briar finish.

366-CH DEACONS BENCH WITH ARMS

True ST. JOHNS solid construction. This will give years of rugged use, and solid comfort. You have a choice of this piece or if you prefer . . .

366-CD DEACONS BENCH

It is identical to the 366-CH with the noticeable exception that it does not have arms. The dimensions of both pieces are seat depth of 17", a width of 35" and their identical height is 32 $\frac{1}{8}$ ".



Order 1367-CH for Old Briar finish.

367-CH DEACON'S BENCH WITH ARMS

Comfort yet spacious describes this solidly constructed deacons bench which is available in this style or the - - -

367-CD DEACON'S BENCH

This is identical to the 367-CH except that this piece is available without arms, the measurements of both pieces are an identical seat depth of 17" and 58" width and an overall height of 33 $\frac{3}{4}$ ".



Order 1366-CD for Old Briar finish.

RECEIVED
MAR 21 1973
366-CD 290



Order 1367-CD for Old Briar finish.

The MILFORD Group by ST. JOHNS



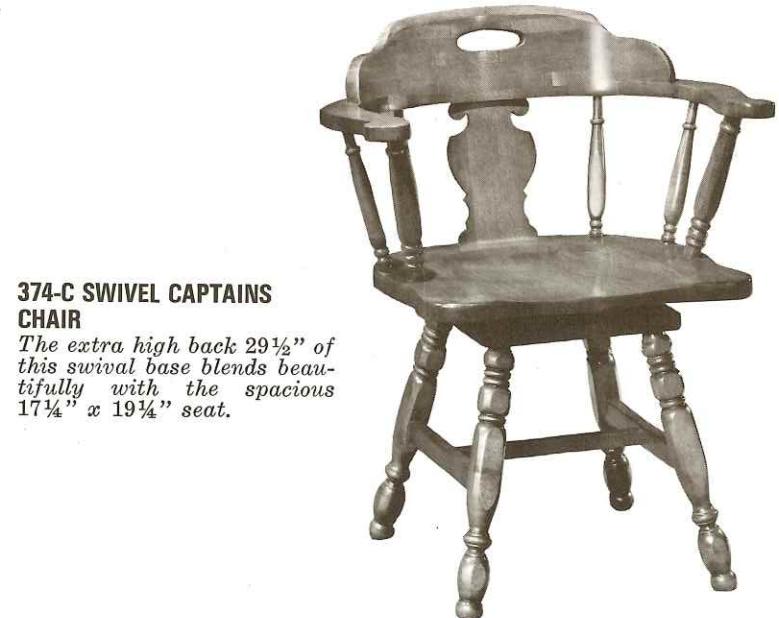
339-C HIGH BACK CHAIR

This 38" high back is still a popular and very impressive pattern that is enhanced with the beautiful ST. JOHNS finish, seat depth is 16" with a width of 17 $\frac{1}{4}$ ".



342-C LADDER BACK

Sturdy is the word for the solid ladder back with saddle scooped seat that is 15" deep, a width of 17 $\frac{1}{4}$ " overall chair height is 40 $\frac{1}{8}$ ".



374-C SWIVEL CAPTAINS CHAIR

The extra high back 29 $\frac{1}{2}$ " of this swivel base blends beautifully with the spacious 17 $\frac{1}{4}$ " x 19 $\frac{1}{4}$ " seat.



363-C SWIVEL SIDE CHAIR

The swivel base added to the 17 $\frac{1}{4}$ " deep x 17 $\frac{1}{4}$ " 5/4 saddle scooped seat proves to be the ultimate in seating. This is true ST. JOHNS quality 33 $\frac{1}{4}$ " high.

363-CH SWIVEL ARM CHAIR

Identical to the companion side chair with the exception of the arms. (not pictured)

The MILFORD Group by ST. JOHNS



372-C CAPTAIN CHAIR

The curved back which is 29½" high, and the spacious seat 17¼" deep and 19¼" wide will give unequaled comfort and adds that extra emphasis to the head of the table. True ST. JOHNS rugged construction should not be overlooked for this will mean years of solid comfort and beauty.

Order 1372-C for Old Briar finish.



370-C MATES CHAIR

The saddle scooped seat and deep bent back, features of ST. JOHNS solid maple seating will prove to be a comfortable and sturdy addition to your dining or living room area. The Mates Chair seat is 17" deep, 17½" wide, chair height is

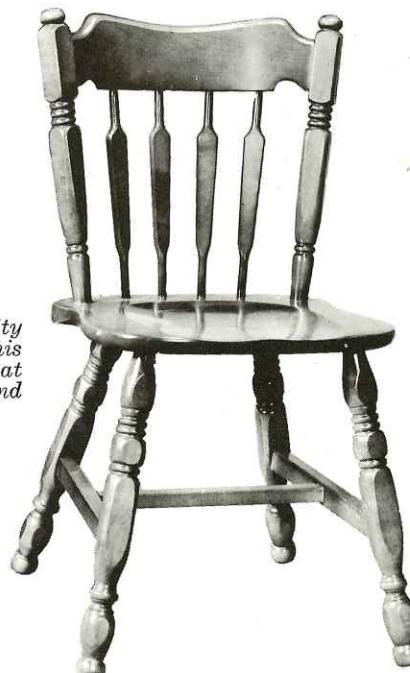
Order 1370-C for Old Briar finish.



332-C SIDE CHAIR

The steam bent, sturdy built back which is 29¼" high and a seat 17" deep, 17½" width are other proven ST. JOHNS features.

Order 1332-C for Old Briar finish.



333-C SIDE CHAIR

This is true ST. JOHNS quality back construction which makes this a dependable selection. The seat size is 15¾" deep, 17¼" wide and 32½" high.

Order 1333-C for Old Briar finish.



371-C COMMANDERS CHAIR

Many ST. JOHNS features are found in this sturdy chair. The curved back and spacious comfortable seat, with a depth of 17" and 18" wide compliment the 29¼" height of this very rugged, boldly designed favorite.

Order 1371-C for Old Briar Finish.

The MILFORD Group by ST. JOHNS



320-B - 437-H CHINA CABINET

A striking addition to the St. Johns line of wall pieces is the combination of the 320 Buffet and 437-H Hutch. The lower section has a full length shelf behind the paneled doors. The Hutch has sparkling glass end panels, front doors and shelves. The ceiling light adds to this versatile wall piece. The overall dimensions of this set is 44" in length and 66½" in height. Each of these can be ordered separately as can all ST. JOHNS service sets.

Order 1320-B - 1437-H for Old Briar finish.

320-B - 422-H TWO PIECE CHINA CABINET

The charm of early America blends with rugged beauty to make this wall piece a MILFORD favorite. The 44" length and 70" height is ideal where floor space is a factor. The 320 buffet combines with 422-H to provide yet another choice of ST. JOHNS wall pieces. The antique brass hardware and ST. JOHNS finish emphasize the grace and beauty of the MILFORD patterns.

Order 1320-B - 1422-H for Old Briar Finish



380-MCP HOSTESS CART

The traditional beauty of ST. JOHNS finishes add elegance to this 19" x 32" plastic Top Hostess Cart, with leaves extended you will have a serving area of 19" x 54". The single drawer front is tooled to appear as a double drawer. The bottom shelf in addition to being a valuable feature adds strength and durability to this versatile cart that can be moved about easily with the large swivel glides on each leg.



The MILFORD Group by ST. JOHNS



320-B - 724-H CHINA CABINET

The 44" 320 Buffet is combined with the charm of early America in the 724-H Hutch which has 2 small side doors and each of these sections are individually lighted. The open center section has one shelf. The enclosed end sections each have one glass shelf. This sturdy St. Johns wall piece stands 66½" high.

Order 1320-B - 1724-H for Old Briar finish.



333-K CORNER CABINET

A statley addition to the dining area is the graceful lines of the MILFORD corner cabinet of select Hard Rock Maple 69½" high. The lower door has a shelf enclosed as does the glass enclosed section it measures 31½" in width and 17½" deep.

Order 1333-K for Old Briar finish.



320-B - 221-H WELSH CABINET

A combination to satisfy the most discriminate tastes. The 320-B base section is used in several combinations. The overall size of this set is 44" wide 18" deep and 66½" high, as shown the top cabinet has open display area with the exception of two side drawers which puts the emphasis on the beauty of the ST. JOHNS early American design and finishes.

Order 1320-B - 1221-H for Old Briar finish.

The MILFORD Group by ST. JOHNS

331-X GRILL FRONT CHINA CABINET

The base on this original grill front cabinet is 34" wide 18" deep, height of cabinet is 66" enclosed by grill are 2 shelves, base has full width drawer and shelf in cupboard section, again the Northern Michigan Hard Rock Maple is beautifully finished in true ST. JOHNS tradition.

Order 1331-X for Old Briar finish.



329-SR WELSH CABINET

The compact wall piece of the MILFORD group 34" wide 18" deep with an overall height of 58". It has two open shelves and a shelf in the base section combined with a full width drawer to make ample space for dishes and silverware.



328-DS DRY SINK

The 34" x 18" x 42" dry sink has a typical early American design top, full width drawer, and a shelf enclosed in a base section by two doors held by strong magnetic catches.

376-MSP SERVER

The compact 376 server with top down is 18" x 36" and extends to 56" with end leaves up. It has a standard 32" height - - again true ST. JOHNS quality.



The MILFORD Group by ST. JOHNS



330-B - 525-H WELSH CABINET

Truly a combination that gives a look and feel of early America is the use of this original design of the 525-H on one of the more popular base cabinets. The drawer and 2 cupboards in center of wall piece lends to a unique effect that is truly early America. Once again the antique brass hardware emphasizes the quality that is St. Johns.

Order 1330-B - 1525-H for Old Briar finish.



330-B - 734-H CHINA CABINET

The 330-B 54" base Cabinet is used in several combinations. The notable feature of this piece is the four doors and full length shelf below the two pull drawers, one of which is a lined silverware compartment. The antique brass hardware compliments the early american design. The upper section of this service set, the 734-H combines rugged hard rock maple with glass that will add a sparkle to any home... The doors, end panels and shelves are of glass and reflect the beauty of this set, especially with the light in the ceiling.

Order 1330-B - 1734-H for Old Briar finish.



The MILES STANDISH Group by ST. JOHNS



750-MPT ROUND EXTENSION TABLE

Another of ST. JOHNS plastic tops with a closed diameter of 36". The extra leaf is 10" wide, but this table will also accommodate two leaves.



753-MPT ROUND EXTENSION TABLE

This table has a 48" diameter but will open to 48" x 68" fully extended with two 10" leaves although it is furnished with one leaf.



755-MPT ROUND EXTENSION TABLE

A favorite of the MILES STANDISH group. With top closed it has a 54" diameter, opens to 54" x 64" with the 10" leaf, but slides can accommodate two 10" leaves.

The MILES STANDISH Group by ST. JOHNS



770-MPT OVAL TABLE

This versatile and striking oval table will accommodate three 10" leaves fully opened and has a top area of 42" x 90". It has a closed size of 42" x 60" and is furnished with one 10" leaf.



752-MPT ROUND EXTENSION TABLE

This 42" diameter table is furnished with one extra leaf. Slides will hold two leaves and will open to a massive 42" x 62" table.



769-MPT OVAL TABLE

This striking oval table with a 38" x 56" top opens to 66" with the extra leaf furnished, but will extend to a 76" table with the two 10" leaves that the slide will accommodate.

The MILES STANDISH Group by ST. JOHNS



768-MPT OVAL TABLE

This 34" x 46" oval opens to 34" x 56" with the 10" leaf furnished, but can open to 66" with 2 leaves.



754-MPT OVAL DROP LEAF EXTENSION TABLE

Another of the wide variety of ST. JOHNS patterns is this solid maple 24" x 38" drop leaf that opens to 38" x 56" with the drop leaves up. The plastic top opens to 76" with the two additional leaves. The table is furnished with one 10" leaf.



764-MPT ROUND DROP LEAF EXTENSION TABLE

This table with drop leaves up opens from a compact 24" x 48" to 48" diameter and accommodates an additional leaf to the one furnished and has a fully open size of 48" x 68".

757-MPT ROUND DROP LEAF EXTENSION TABLE

The 757-MPT is identical to the 764-MPT except it has a 42" diameter, fully opened it is a massive 42" x 62" dining table.

The MILES STANDISH Group

by ST. JOHNS



777-MPT DROP LEAF EXTENSION TABLE

Another popular pattern of solid "Fiberesin" plastic top tables is this 27" x 42" drop leaf that opens to 42" x 63" with leaves up and comes with a 10" leaf, but slides will open for two 10" leaves. The table is a pull out base style and to extend, lift the drop leaves and pull apron towards you.

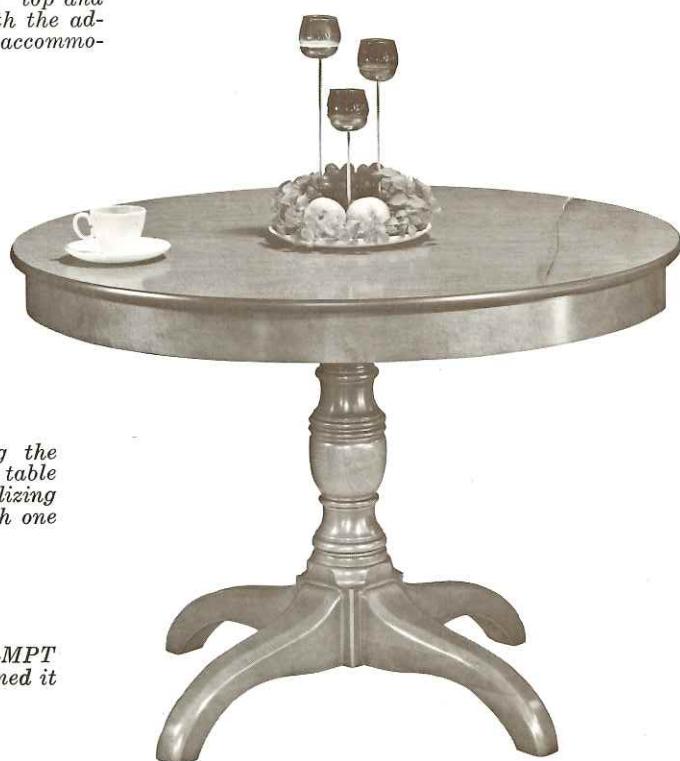


(777-MPT with one leaf down)



758-MPT EXTENSION TABLE

This table has a 35" x 48" top and extends to 35" x 58" with the additional 10" leaf, but can accommodate two leaves.



378-MPT PEDESTAL TABLE

For comfortable and gracious dining the above table opens to a 42" x 62" oval table with the two 10" leaves that equalizing slides can handle. It is furnished with one 10" leaf.

379-MPT PEDESTAL TABLE

The 379-MPT is identical to the 378-MPT except it has a 48" diameter, fully opened it is a massive 48" x 68" dining table.

The MILES STANDISH Group by ST. JOHNS



771-MPT HARVEST TABLE

Just one of the several size and styles of ST. JOHNS wide variety of Harvest Tables is this striking pattern that has a top of 24" x 72" and opens to 44" x 72" with the leaves up.

375-MPT SAWBUCK HARVEST TABLE

This popular sawbuck table top size is 24" x 60" with leaves down and opens to a 44" x 60" table.



762-MPT DROP LEAF TABLE

Opened this is a 36" x 54" pattern to please the most discriminating, but with leaves down you have a very compact 24" x 36" table that can solve the most persistent space problem.

RECEIVED
MAR 21 1973
GROUP 290

The MILES STANDISH Group

by ST. JOHNS



761-MPT HARVEST TABLE

Another of the many patterns of ST. JOHNS Harvest tables is this popular piece with a top 24" x 60" and can be opened to either 34" x 60" or 44" x 60" with both leaves up.



765-MPT HARVEST TABLE

This slim 18" x 48" top can fit where width has denied adequate dining space this practical piece opens to a sizeable 36" x 48" dining area.



376-MPT SAWBUCK HARVEST TABLE

Similar to the 375-MPT, but has a very impressive 44" x 72" top with leaves up and with these same leaves down your top is 24" x 72".

The MILES STANDISH Group by ST. JOHNS



753-CH ARM CHAIR

The beautiful ST. JOHNS finish adds to this impressive arm chair, its seat depth and width is 17-1/8 and has a very comfortable 32 1/4" height.



753-C SIDE CHAIR

The steam bent back is always a popular feature on many ST. JOHNS models. The chair seat has a depth and width of 17 1/8" and a height of 32 1/4".



746-CH ARM CHAIR

Beautiful turned legs of this pattern adds to its impressive appearance and the 17 1/4" depth seat 17 3/4" width adds comfort to beauty, the height is 33 1/2" with 5/4 seat.



746-C SIDE CHAIR

An extra sturdy chair of true ST. JOHNS quality with a seat depth of 17 1/4 and 17 3/4 wide of 5/4 stock, the height is 33 1/2".

The MILES STANDISH Group by ST. JOHNS



772-C HI-BACK MATES CHAIR

Stately in appearance, rewarding in comfort and charm describes the 35½" Hi Back, the solid maple with the beautiful ST. JOHNS finish will add prestige to your dining area. Seat size is 16" deep x 17¼".



775-CH DUXBURY CHAIR

It has the identical dimensions and construction as the companion side chair with the added feature of the arms. Built of solid hard rock maple to give years of rugged service and comfort.



776-C MASTERS CHAIR

Solid rugged comfort shaped by masters from the hardest rock maple and the sharp cleanly designed seat of 16" x 17¼" and 36¾" back all combine to make this MILES STANDISH favorite a welcome addition to any dining area.



768-C SIDE CHAIR

The sturdy steam bent back construction of this 32¾" back will provide years of rugged service and comfort, seat is 16" x 17¼" wide.



774-C SPINDLE BACK - OVAL SEAT CHAIR

Another variation in the diversified line of ST. JOHNS dining room seating. Hard rock northern Michigan maple and the beautiful ST. JOHNS finish are keynotes in this and all other patterns.

The MILES STANDISH Group by ST. JOHNS



430-B - 734-H CHINA CABINET

The 430-B 54" base Cabinet is used in several combinations. The notable feature of this piece is the four doors and full length shelf below the two pull drawers, one of which is a lined silverware compartment. The antique brass hardware complements the early American design. The upper section of this service set, the 734-H combines rugged hard rock maple with glass that will add a sparkle to any home. The doors and panels and shelves are of glass and reflect the beauty of this set, especially with the light in the ceiling.



420-B - 724-H CHINA CABINET

The 44" 420 Buffet is combined with the charm of early America in the 724-H Hutch which has 2 small side doors and each of these sections is individually lighted. The open center section has one shelf. The enclosed end sections each have one glass shelf. This sturdy St. Johns wall piece stands 66 1/2" high.

The MILES STANDISH Group by ST. JOHNS



430-B - 525-H WELSH CABINET

An ever popular wall set in true ST. JOHNS tradition. The rugged strength of this set which is 54" long 18" wide and stands 72" overall is further complimented by the compact design of the upper section which has one drawer and two door compartments. The shelves have plate grooves. Each of these pieces are available separately.



429-SR WELSH CABINET

The compact wall piece of the MILES STANDISH group 34" wide 18" deep with an overall height of 58". It has two open shelves and a shelf in the base section combined with a full width drawer to make ample space for dishes and silverware.

The MILES STANDISH Group by ST. JOHNS



420-B - 422-H TWO PIECE CHINA CABINET

The charm of early America blends with the rugged beauty to make this set a MILES STANDISH favorite. The 44" length and 70" height is ideal where floor space is a factor. The 420-B full ogee base cabinet combines with the 422-H to provide another of many ST. JOHNS service sets. Antique brass hardware and strong magnetic catches are other popular features that are appreciated by those who expect years of dependable service. These pieces are available as separate units also.



420-B - 221-H WELSH CABINET

A combination to satisfy the most discriminating tastes. The 420-B base section used in several combinations is used to its ultimate with the 221-H. The overall size of this set is 44" wide 18" deep and 66½" high, as shown the top cabinet has open display area with the exception of two side drawers which puts the emphasis on the beauty of the ST. JOHNS early American design and finishes.

The MILES STANDISH Group by ST. JOHNS



420-B - 437-H CHINA CABINET

A striking addition to the St. Johns line of wall pieces is the combination of the 420 Buffet and 437-H. The lower section has a full length shelf behind the cathedral paneled doors. The Hutch has sparkling glass end panels, front doors and shelves. The ceiling light adds to this versatile wall piece. The overall dimensions of this set is 44" in length and 66½" in height. These pieces can be ordered separately as can all ST. JOHNS wall service sets.



431-X GRILL FRONT CHINA CABINET

The base on this original grill front cabinet is 34" wide 18" deep, height of cabinet is 66" enclosed by grill are 2 shelves, base has full width drawer and shelf in cupboard section, again the Northern Michigan Hard Rock Maple is beautifully finished in true ST. JOHNS tradition.

The MILES STANDISH Group

by ST. JOHNS



433-K CORNER CABINET

A stately addition to the dining area is the graceful lines of the MILES STANDISH corner cabinet of select Hard Rock Maple 69½" high. The lower door has a shelf enclosed as does the glass enclosed section. It measures 31½" in width and 17½" deep.



428-DS DRY SINK

The 34" x 18" x 42" dry sink has a typical early American design top, full width drawer, and a shelf enclosed in a base section by two doors held by strong magnetic catches.



476-MSP SERVER

The compact 476 server with top down is 18" x 36" and extends to 56" with end leaves up. It has a standard 32" height -- again true ST. JOHNS quality.

The WEYMOUTH Group by ST. JOHNS

Which represents the ultimate in fine Furniture made by artisans from the best solid Hard Rock Maple obtainable, enhanced by a choice of tops from SOLID plastic recognized as the finest in the industry.

All Weymouth pieces are Available in Old Briar Finish. When ordering chairs specify finish desired, order tables by numbers.



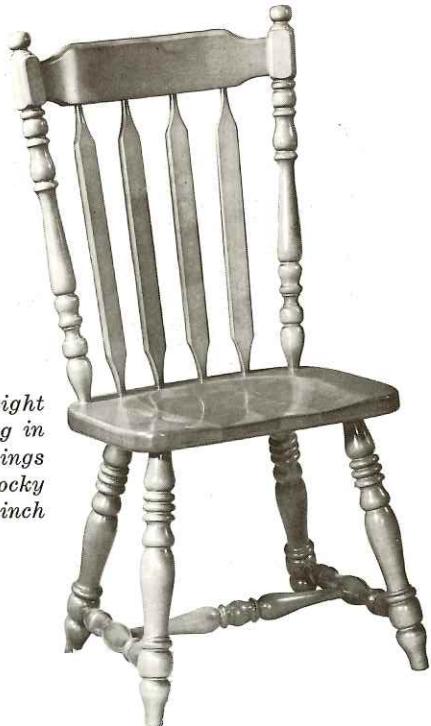
1062-MPT SAWBUCK TABLE

To those who like that something extra this sturdy sawbuck table has that touch of early america and it is still a practical piece that will blend in beautifully with most furnishings. The 6/4" solid plastic top and 3" maple legs enhance its solid features; top size of 38" x 60" can be extended to 38" x 84" by adding the two 12" leaves that are furnished.

Order 1022-MPT for Old Briar finish.

1077-C HIGH BACK SIDE CHAIR

Seat depth 17 1/2 inches, width 18 3/4 inches. Height overall 38 inches. Stately in comfort, rewarding in beauty, this WEYMOUTH dining chair brings rugged grace to any table. Legs turned from stocky 10/4 stock and seats shaped from full 1 1/2 inch solid maple.



1077-CH HIGH BACK ARM CHAIR

Built with bold WEYMOUTH rugged charm to serve graciously through countless years of comfort. Legs turned from ample outsized 10/4 stock. Seats shaped from full 1 1/2 inch solid maple. Seat depth 17 1/2 ", width 20 1/4 ". Overall height 38".

The WEYMOUTH Group by ST. JOHNS



1050-MPT ROUND EXTENSION TABLE

1050-MPT ROUND EXTENSION TABLE

48" diameter extending to 72" with two 12" leaves. Legs beautifully turned out of 3" stock and the solid plastic 6/4 top will add a touch of elegance to any home. Table is furnished with one 12" leaf.

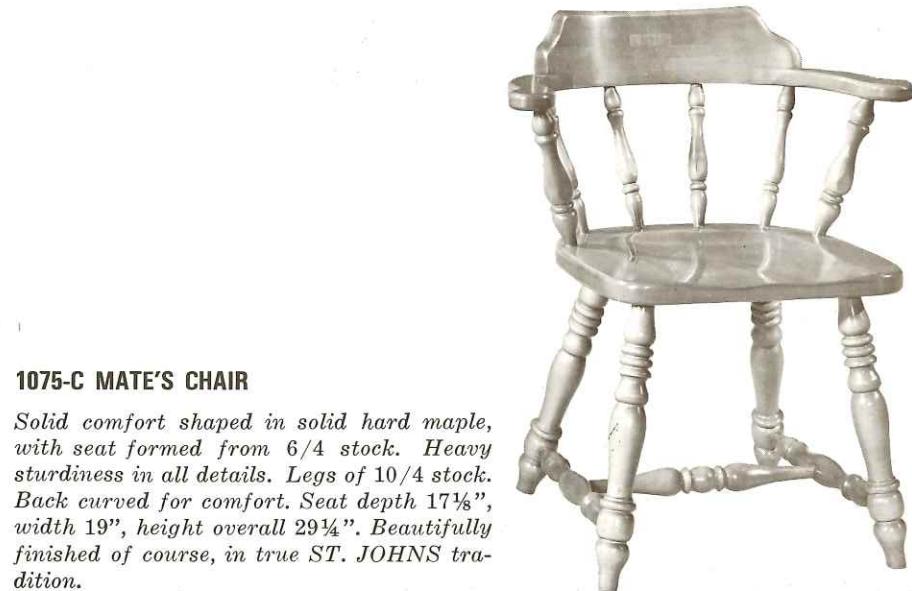
Order 1010-MPT for Old Briar finish.



1054-MPT OVAL EXTENSION TABLE

Top size 42" x 60" extending to 84" with two 12" leaves. Massive top is "all-harm resistant" Fibresein. Legs are sturdy - turned from 3" stock. This sturdy WEYMOUTH pattern is furnished with one extra 12" leaf.

Order 1014-MPT for Old Briar finish.



1075-C MATE'S CHAIR

Solid comfort shaped in solid hard maple, with seat formed from 6/4 stock. Heavy sturdiness in all details. Legs of 10/4 stock. Back curved for comfort. Seat depth 17 1/8", width 19", height overall 29 1/4". Beautifully finished of course, in true ST. JOHNS tradition.



1078-C CAPTAINS CHAIR

Depth of seat 18 1/2", width 20 1/4", height overall 29 1/4". Built like a sturdy schooner for years of prideful service, this WEYMOUTH captain's chair will take its place gracefully at the head of the table. Back is curved for ultimate comfort. Seat shaped from heavy 6/4 stock and legs turned from 10/4 inch select hard maple.

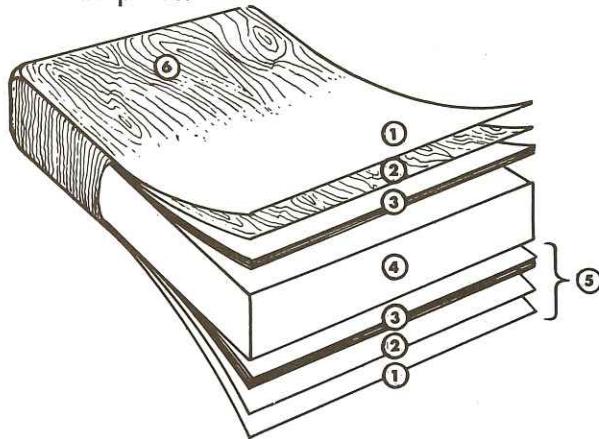
FIBERESIN[®]

SOLID PLASTIC TABLE TOPS

FIBERESIN helps you sell more merchandise . . . keeps your customers completely satisfied because:

SUPERIOR PRODUCT

Fiberesin is a solid plastic panel from face to face, not a thin sheet requiring application to another surface. It is dimensionally stable and warp-free.



The Exclusive FIBERESIN Edge

FIBERESIN, being a solid board throughout, presents a solid edge profile. The FIBERESIN edge requires no expensive, fragile banding, lamination, or concealment. It can be shaped to any desired contour and simply finished. From the design standpoint, only FIBERESIN offers complete flexibility because of its solid edge . . . the finished shape of both top and the profile of the edge can meet the designer's specifications without constraining limitations. From the service standpoint, only FIBERESIN offers a solid use-and-abuse resistant edge that will withstand severe mishandling without damage! The elimination of edge banding also eliminates a sanitary hazard . . . there are no crevices to trap and hold food, milk, dirt and germs. Only FIBERESIN construction offers complete freedom of design for furniture that is beautiful as well as practical.

The Perfect FIBERESIN Surface

FIBERESIN is molded under controlled heat and high pressure against pre-finished press plates . . . there is no possibility of surface irregularities, glue lines, "telegraphing" grain patterns, or high spots. No ripples or shadows mar the appearance of FIBERESIN. The molded in surface finish has the soft, satin effect of fine furniture.

Identical Surfaces

Physically identical top and bottom surfaces produce a warp resistant board and forms an impenetrable barrier against moisture absorption.

"One Piece" from Face to Face

Because of the complete interflow of resins under the controlled heat and pressure, the materials fuse together to complete a chemical and physical reaction. The resulting panel is a single solid piece from face-to-face, edge-to-edge. The panels are structurally balanced, dimensionally stable, twist and warp-resistant; there is no possibility of delamination or glue line separation.

BEAUTY

The Fiberesin surface is a perfect surface with never any rippling or telegraphing. It has the inherent beauty of fine furniture in a wide choice of wood grains, designs and colors.

DURABILITY

Fiberesin is particularly resistant to heat, stains, and abrasions. It is unaffected by burning cigarettes, fruit acids and alcohol. A Fiberesin top will not delaminate; nor is fragile banding required. Clean with soap and warm water; wax heavily used surfaces.

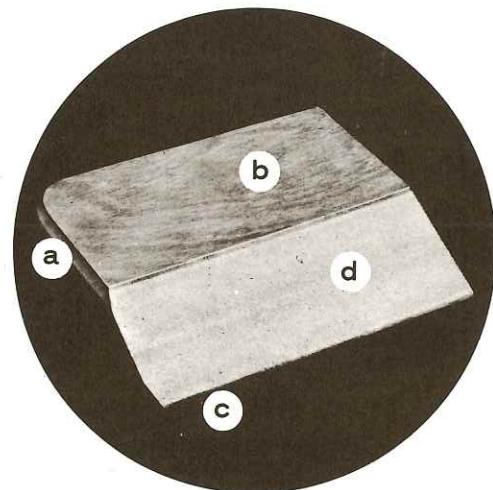
FIBERESIN is an engineered solid plastic material molded in large, flat sheets in mammoth, multiple-opening hydraulic presses, especially designed to meet rigid tolerances and requirements. It is composed of the following materials, prepared to exacting standards, each selected for its specific function.

1. The surface sheet consists of alpha cellulose fiber, totally impregnated with genuine melamine. This sheet becomes transparent in the molding operation and provides additional resistance to staining, scratching, and abrasion.
2. The pattern sheet is a heavy alpha cellulose fiber, either white or pigmented, carrying the desired pattern or wood grain, and also totally impregnated with genuine melamine resin. This sheet provides the decorative feature — color, design, or grain effect.
3. Multiple thin sheets of high strength kraft fiber impregnated with phenolic resin. These sheets provide support and toughness and contribute to the strength and dimensional stability of the overall product.
4. The center consists of finely divided wood fibers, carefully selected for size and quality. These fibers are combined with genuine phenolic resin.
5. FIBERESIN panels are thoroughly balanced with respect to both quantity and type of materials. The same materials, in the same quantity, but normally without the pattern or design, are used on the back surface, providing exact chemical and structural balance. Both face and back surfaces are identical.

6. During the molding operation, all resins flow in chemical and physical reaction to achieve a solid plastic bond from face to face. FIBERESIN meets or exceeds all pertinent commercial standards for melamine high pressure decorative laminates. FIBERESIN has particular resistance to heat, stains, and much greater resistance to abrasion than required by commercial standards.

NEW IDEAS

Fiberesin permits complete design freedom. That's why you'll find the newest ideas . . . the freshest concepts expressed on leading lines using Fiberesin. For selling ideas, offer furniture with Fiberesin.



FIBERESIN[®]

Plastics Division - United States Gypsum Company
Box 88, Oconomowoc, Wisconsin 53066

SALES REPRESENTATIVES

EAST

ROBERT BORNEMAN
99 Morris Avenue
Buffalo, New York 14214
Phone: 716-832-1810

HUGHIE EICHENWALD
200 Lexington
Space 1010
New York, N.Y. 10016
Phone: 212-685-6781

**INDIANA FURNITURE
DISTRIBUTING CO.**
40 Jackson Street
Worcester, Mass. 01608
Phone: 617-753-5483
Represented by
H. Rothschild

HAROLD LEVINE
1200 N. Negley Avenue
Pittsburgh, Pa. 15206
Phone: 412-361-8469

SAMUEL PINTO
30 Concord Place
Snyder, New York 14226
Phone: 716-839-3305

BOB RUNG
6 Morris Avenue
Buffalo, New York 14214
Phone: 716-833-2981

SOUTH

ROBERT BEAL
Colony Manor Furniture
P. O. Box 218
Denver, N. Carolina 28037
Phone: 704-735-7242

MARTIN BENSON
501 Pin Oak Drive
Birmingham, Alabama 35214
Phone: 205-798-6345

L. E. BLAIR
1294 Evangeline Drive
Decatur, Georgia 30032
Phone: 404-289-8153

MIKE CANEER
370 Wallace Road
Nashville, Tennessee 37211
Phone: 615-833-2901

SID JONES
2711 Kelmscott Cove
Memphis, Tennessee 38138
Phone: 901-754-7973

MIDWEST

JOHN BARTH
1111 E. 54th Street
Suite #141
Indianapolis, Indiana 46226
Phone 317-257-8705

B and R SALES
311 Greenbrier Drive., S.E.
Grand Rapids, Mich. 49506
Phone: 616-949-3779
if no answer call: 616-949-0924

represented by
NEAL BERGERS
ROBERT ROODVOETS II

WALTER BERGERS, JR.
14551 Penrod Boulevard
Detroit, Michigan 48223
Phone: 313-835-1818

W. E. BUTLER
4101 W. 66th Street
Shawnee Mission, Kansas 66208
Phone: 913-432-1587

ROBERT DEUTSCH
230 E. Ontario Street
Chicago, Illinois 60611
Phone: 312-944-2712

REPS DEVORE
6787 Marvin Avenue
Cincinnati, Ohio 45224
Phone: 513-931-3258

JOSEPH FIEDLER
4128-B W. 99th Street
Oak Lawn, Illinois 60453
Phone: 312-425-4554

HAROLD FISHER
314 South Indiana
Morton, Illinois 61550
Phone: 309-267-7748

SAMUEL GLAZIER
329 Foulke Lane
Springfield, Del. Co. Pa. 19064
Phone: 215-543-4093

FRANK KELLER, JR.
242 W. Franklin Avenue
Apartment No. 408
Minneapolis, Minn. 55404
Phone: 612-338-1208

WALTER ZOLLER
7135 Shelby Street
Indianapolis, Indiana 46227
Phone: 317-786-8747

WEST

LEE CARLSON
2074 Albion Street
Denver, Colorado 80207
Phone: 303-388-3312

DON HAMILTON
3200 W. Commodore Way
Seattle, Washington 98199
Phone: 206-282-2462

HY ZINK
16822 Addison Street
Encino, California 91316
Phone: 213-789-2826

INDEX

PATTERN NO.	PAGE	PATTERN NO.	PAGE	PATTERN NO.	PAGE				
MILFORD PATTERNS									
89-MLSP Plastic Lazy Susan*	5	367-CH Deacons Bench with Arms*	11	375-MPT Sawbuck Harvest Table	23				
Spoon Leg Pattern	4	370-C Mates Chair*	13	376-MPT Sawbuck Harvest Table	24				
350-MPT Round Extension Table	4	371-C Commanders Chair*	13	378-MPT Pedestal Table	22				
352-MPT Round Extension Table*	5	372-C Captains Chair*	13	379-MPT Pedestal Table	22				
353-MPT Round Extension Table*	4	374-C Swivel Captains Chair	12	746-C Side Chair	25				
354-MPT Oval Drop Leaf Extension Table	6	320-B — 221-H Welsh Cabinet*	15	746-CH Arm Chair	25				
355-MPT Round Extension Table	4	320-B — 422-H China Cabinet*	14	753-C Side Chair	25				
358-MPT Extension Table	7	320-B — 437-H China Cabinet*	14	753-CH Arm Chair	25				
357-MPT Round Drop Leaf Extension Table	6	320-B — 724-H China Cabinet*	15	768-C Side Chair	26				
361-MPT Harvest Table*	9	330-B — 525-H Welsh Cabinet*	17	772-C High Back Mates Chair	26				
362-MPT Drop Leaf Table	8	330-B — 734-H China Cabinet*	17	774-C Spindle Back Chair - Oval Seat	26				
364-MPT Round Drop Leaf Extension Table	6	328-DS Dry Sink	16	775-C Duxbury Chair	26				
365-MPT Harvest Table	9	329-SR Welsh Cabinet	16	776-C Masters Chair	26				
368-MPT Oval Table	6	331-X Grill Front China*	16	420-B — 221-H Welsh Cabinet	29				
369-MPT Oval Table*	5	333-K Corner Cabinet*	15	420-B — 422-H China Cabinet	29				
370-MPT Oval Table*	5	376-MSP Server	16	420-B — 437-H China Cabinet	30				
371-MPT Harvest Table	8	380-MCP Hostess Cart	14	420-B — 724-H China Cabinet	27				
375-MPT Sawbuck Harvest Table	8	MILES STANDISH PATTERNS							
376-MPT Sawbuck Harvest Table	9	750-MPT Round Extension Table	19	428-DS Dry Sink	31				
377-MPT Drop Leaf Extension Table	7	752-MPT Round Extension Table	20	429-SR Welsh Cabinet	28				
378-MPT Pedestal Table*	7	753-MPT Round Extension Table	19	430-B — 734-H Welsh Cabinet	27				
379-MPT Pedestal Table*	7	754-MPT Oval Drop Leaf Table	21	430-B — 525-H Welsh Cabinet	28				
326-C Side Chair	10	755-MPT Round Extension Table	19	431-X Grill Front China	30				
331-C Side Chair*	10	757-MPT Round Drop Leaf Extension Table	21	433-K Corner Cabinet	31				
331-CH Arm Chair*	10	758-MPT Extension Table	22	476-MSP Server	31				
332-C Side Chair*	13	761-MPT Harvest Table	24	WEYMOUTH PATTERNS					
333-C Side Chair*	13	762-MPT Drop Leaf Table	23	1050-MPT Round Extension Table*	33				
339-C High Back Side Chair	12	764-MPT Drop Leaf Extension Table	21	1054-MPT Oval Extension Table*	33				
342-C High Back Ladder Back Chair	12	765-MPT Harvest Table	24	1062-MPT Sawbuck Table*	32				
360-C Side Chair*	10	768-MPT Oval Extension Table	21	1075-C Mates Chair*	33				
360-CH Arm Chair*	10	769-MPT Oval Extension Table	20	1077-C Side Chair*	32				
363-C Swivel Side Chair	12	770-MPT Oval Extension Table	20	1077-CH Arm Chair*	32				
363-CH Swivel Arm Chair (not pictured)	12	771-MPT Harvest Table	23	1078-C Captains Chair*	33				
366-CD Deacons Bench*	11	777-MPT Drop Leaf Extension Table	22						
366-CH Deacons Bench with Arms*	11								
367-CD Deacons Bench*	11								

*Available in Old Briar Finish - order
by number except Weymouth Chairs
are ordered by finish.

RECEIVED
MAR 21 1978
32 290

